CONTROL CHART FOR ATTRIBUTE DATA

PLANT	p ☐ c ☐ np ☐ u ☐	PART NUMBER AND NAME
DEPARTMENT	OPERATION NUMBER AND NAME	

Avg.= UCL= LCL=	DATE CONTROL LIMITS CALCULATED:	Average Sample Size: Frequency:

	Sample (n)	
Discrepancies	Number (np,c)	
	Proportion (p,u)	
	Date (Shift, Time, etc.)	

ANY **CHANGE** IN PEOPLE, EQUIPMENT, MATERIALS, METHODS, ENVIRONMENT, OR MEASUREMENT SYSTEMS, SHOULD BE NOTED. THESE NOTES WILL HELP YOU TO TAKE CORRECTIVE OR PROCESS IMPROVEMENT ACTION WHEN SIGNALLED BY THE CONTROL CHART.

DATE	TIME	COMMENTS

(Over)